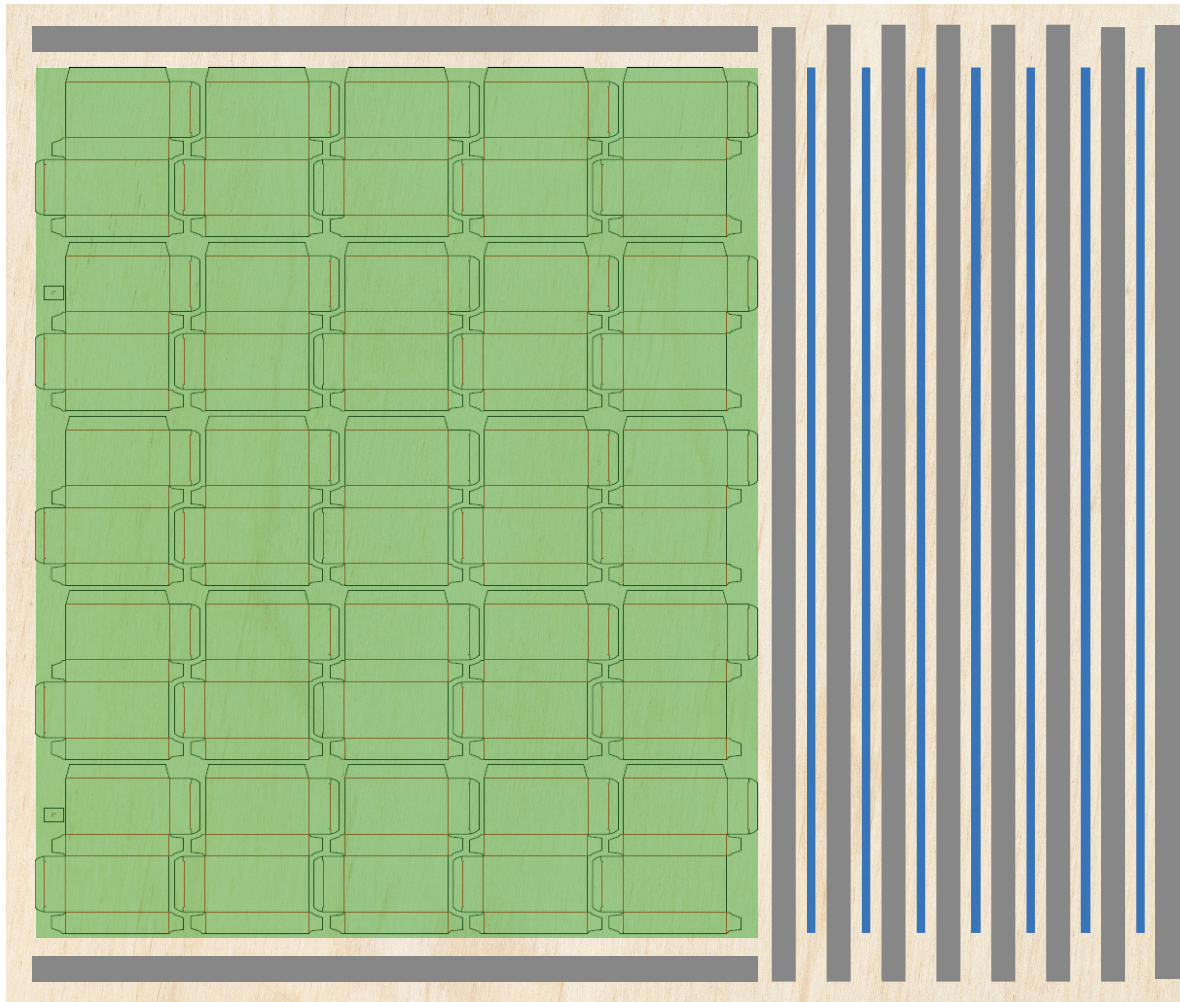


# CITO BALANCE PROFILE – for optimum pressure compensation



## STEP 1:

Mount a **cutting rule approx. every 25 mm** for the pressure compensation, according to the BOBST formula.


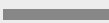

## STEP 2:

Attach a **CITO BALANCE PROFILE** strip between the pressure compensation lines.

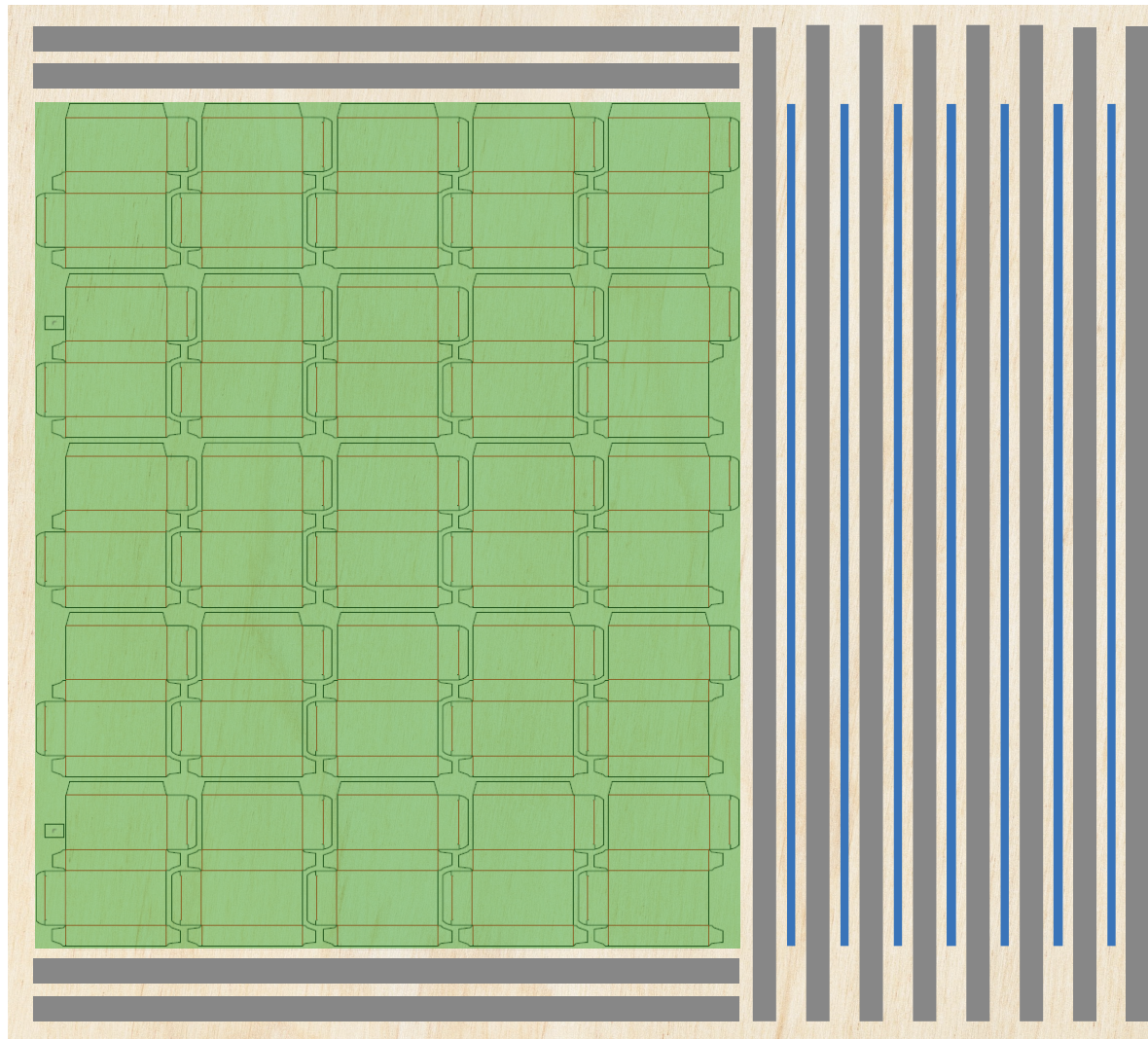
## STEP 3:

At the side, at a distance of **25 mm** from the cutting format to the edge of the wood; **attach one CITO BALANCE PROFILE strip.**

## LEGENDE:

-  Optimum cutting result
-  CITO BALANCE PROFILE
-  Pressure compensation line

# CITO BALANCE PROFILE – for optimum pressure compensation



## STEP 1:

Mount a **cutting rule approx. every 25 mm** for the pressure compensation, according to the BOBST formula.


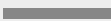

## STEP 2:

Attach a **CITO BALANCE PROFILE** strip between the pressure compensation lines.

## STEP 3:

At the side, at a distance of **50 mm** from the cutting format to the edge of the wood; **attach two CITO BALANCE PROFILE** strips.

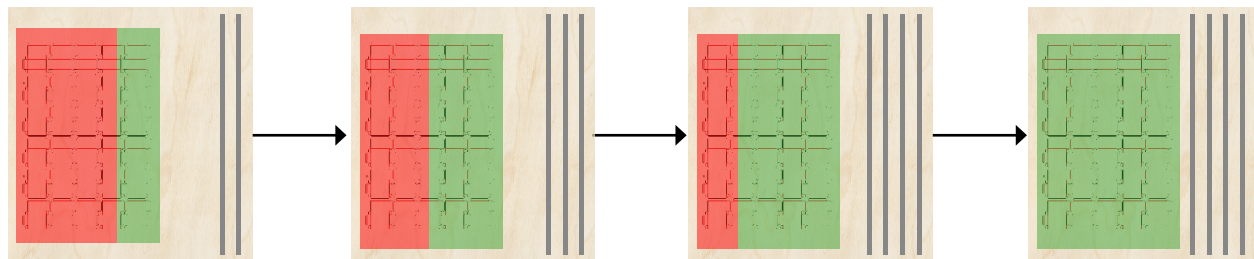
## LEGENDE:

-  Optimum cutting result
-  CITO BALANCE PROFILE
-  Pressure compensation line

# CITO BALANCE PROFILE – for optimum pressure compensation

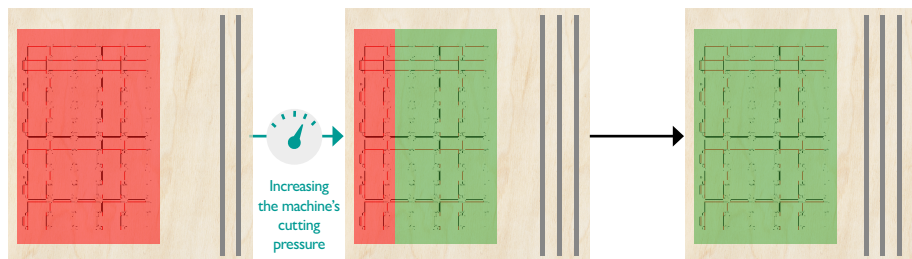
**CASE 1:**  
Pressure compensation  
too low

**SOLUTION:**  
Add additional CITO  
BALANCE PROFILES.



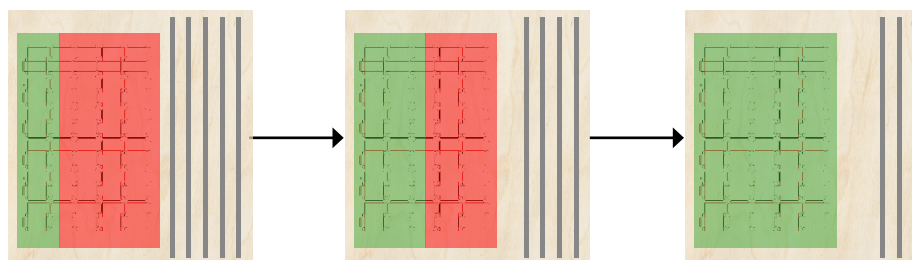
**CASE 2:**  
Cutting pressure too low

**SOLUTION:**  
Increase cutting pressure  
and add additional CITO  
BALANCE PROFILES.



**CASE 3:**  
Pressure compensation  
too high


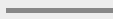
**SOLUTION:**  
Reduce the number of CITO  
BALANCE PROFILES.



**NOTE:**

CITO BALANCE PROFILE  
glue along the entire length  
of the machine format.

**KEY:**

-  Optimum cutting result
-  Poor cutting result
-  CITO BALANCE PROFILE