partner for success

CITO Polytop application specification

ROTARY DIES

Scrap side	E-Flute	A-Flute / B-Flute / C-Flute	BE-Flute / EB-Flute	BC-Flute	Space *
CLASS 1 – small, internal scrap	16 mm CITO Polytop 40 ORANGE	16 mm CITO Polytop 40 ORANGE	16 mm CITO Polytop 45 VIOLET	16 mm CITO Polytop 45 VIOLET	0.3 mm
CLASS 2 – normal scrap inside and outside	16 mm CITO Polytop 30 BLUE	16 mm CITO Polytop 35 GREEN	16 mm CITO Polytop 40 ORANGE	16 mm CITO Polytop 40 ORANGE	0.3 mm
CLASS 3 – easy scrap	16 mm CITO Polytop 30 BLUE	16 mm CITO Polytop 30 BLUE	16 mm CITO Polytop 35 GREEN	16 mm CITO Polytop 35 GREEN	1.0 mm
CLASS 4 – front, rear and side trim	16 mm CITO Polytop 25 RED	16 mm CITO Polytop 30 BLUE	16 mm CITO Polytop 30 BLUE	16 mm CITO Polytop 30 BLUE	0 mm / 0.3 mm

* Space between material and knives

Plate size: 658 × 380 mm ± 5 mm

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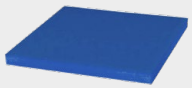
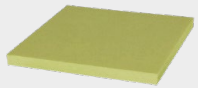
CITO Polytop application specification
ROTARY DIES

Product side	E-Flute	A-Flute / B-Flute / C-Flute	BE-Flute / EB-Flute	BC-Flute	Width
Product side lead edge	CITO Polytop 15 SAND	CITO Polytop 15 SAND	CITO Polytop 15 SAND	CITO Polytop 15 SAND	15.0 mm
Perforation rule H1 = Height of the perforation rule – thickness of the wood + 1 mm	CITO Polytop 20 YELLOW	CITO Polytop 20 YELLOW	CITO Polytop 20 YELLOW	CITO Polytop 20 YELLOW	12.7 mm
Crease rule H2 = Height of the crease rule – thickness of the wood + 1 mm	CITO Polytop 20 YELLOW	CITO Polytop 20 YELLOW	CITO Polytop 20 YELLOW	CITO Polytop 20 YELLOW	12.7 mm
Transport rubber	CITO Polytop 15 SAND	CITO Polytop 15 SAND	CITO Polytop 15 SAND	CITO Polytop 15 SAND	15.0 mm

Crush rubber	Transport rubber
 CITO Polytop 50 DARK BLUE	 CITO Polytop 10 OLIVE

Remarks

- Please heed the customer's specs regarding the perforation rules.
- Height applicable to cutting rule 25.15 / 25.40 mm.
- Height applicable to plywood thickness 12.7 / 13 mm.

Plate size: 658 × 380 mm ± 5 mm