

## **Technical information on PrintGuardPlus (SM74 transfer cylinder only for deep stacking machines)**

Brief summary

### **I. Removing the old Super Blue sheet from the delivery drum**

For this, please use the Heidelberg user manual and obey all safety instructions. After removal, please clean the surface of the spring sheet.

### **II. Installing PrintGuardPlus**

1. First, hang PrintGuardPlus in by the orange-colored rubber side.
2. Where the cover starts, press the bar of PrintGuardPlus into the springs.
3. Jog the machine forward while holding the sheet taut.
4. When the clamp fasteners are accessible, hang the hooks into the bar of the PrintGuardPlus sheet.
5. Turn the butterfly handles on the clamp fasteners rightward and fold in to secure the sheet.
6. PrintGuardPlus can be installed without underlays.

### **III. Care and maintenance**

PrintGuardPlus is a durable anti-marking sheet with a permanent cross-linked silicone coating. It usually lasts 6 to 12 months, depending on use and care. To lengthen its life, we recommend removing any ink build-up immediately. Do not allow the ink to dry, because dry ink is hard to remove, and scrubbing can damage the surface of PrintGuardPlus.

Use a mild detergent (such as Allil) and thin it 50% with water. Use a lint-free polishing cloth or preferably a sponge. Then clean the surface with the moist cloth or sponge, applying light, uniform pressure.

Never use a screwdriver, knife or any sharp or abrasive tool on the PrintGuardPlus surface. Do not scrub too much on one spot, because this will destroy the PrintGuardPlus glass bead structure. Gentle, consistent pressure does not distort the sheet.

Another special note on cleaning your PrintGuardPlus:

Due to the sheet's special coating, ink can remain in the gaps of the glass bead structure. This causes the orange surface of PrintGuardPlus to darken with time. This darkening in no way impairs your sheet's anti-marking properties!

That is how to clean your PrintGuardPlus very quickly and easily. It is also the way to maintain the sheets' ink-repellent silicone layer.

### **Safety precautions:**

When installing the sheet manually or with tools, please make sure that the machine is in the "Off/Stop" position before approaching its rotating parts.

If you have technical questions, please contact:

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