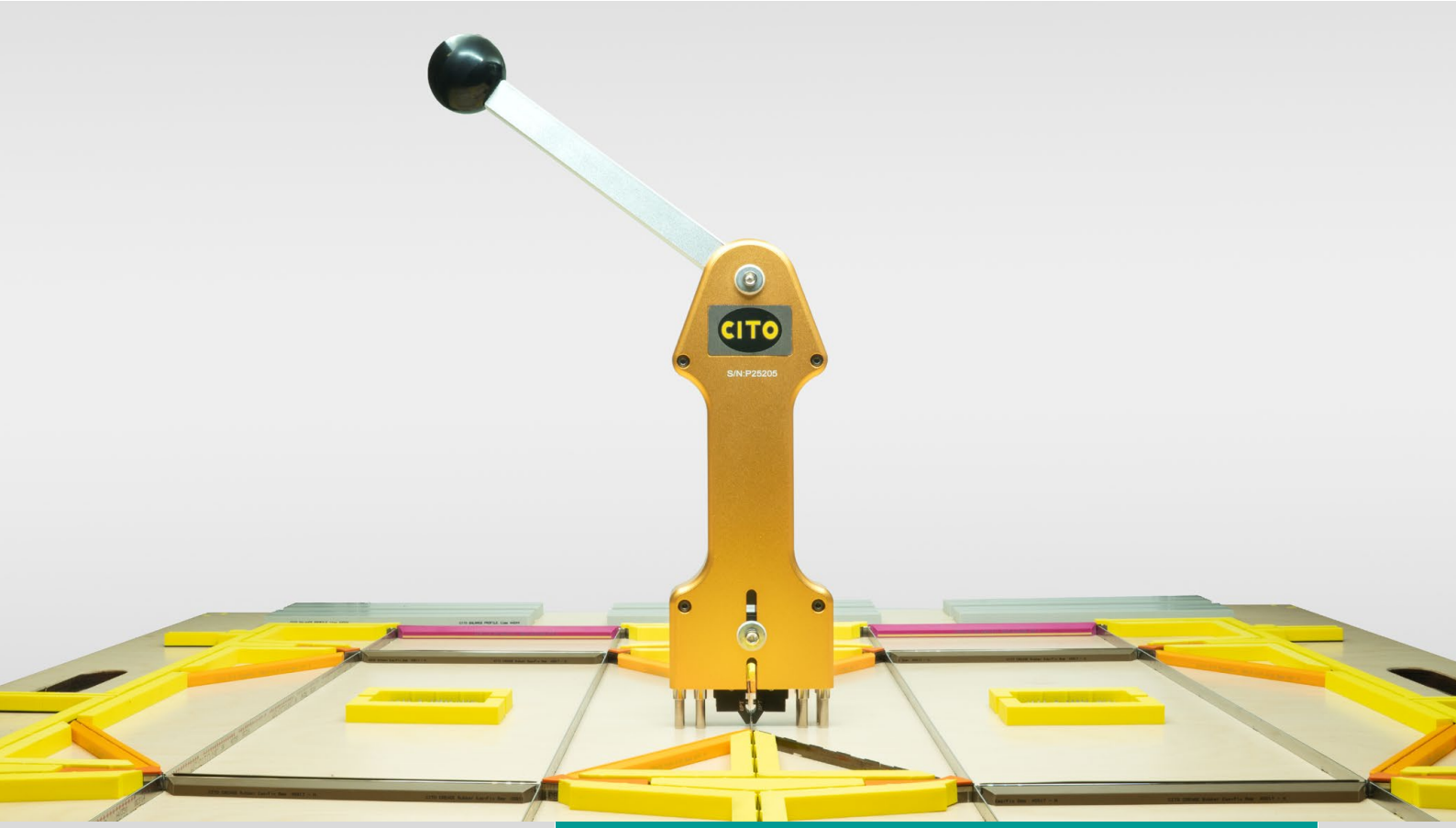
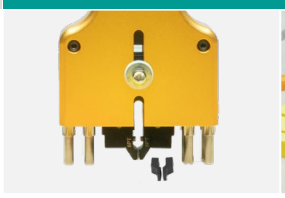
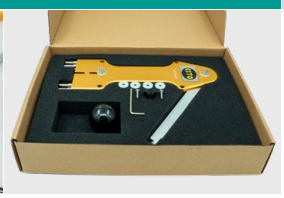
partner for success









CITO Rule Puller

Operating & Maintenance Manual

- Suitable for cutting, creasing and perforation rules from 2 to 8 pt without changing the clamping jaws
- Can be used on flatbed cutting dies and rotary cutting dies
- Simple and efficient handling
- Vertical pulling forces enable the rules to be pulled without tilting
- Suitable for both left-handed and right-handed users
- Safe handling thanks to two-handed operation



Details

Application

The CITO Rule Puller is a manual tool for pulling cutting, creasing and perforation rules from 2 pt to 8 pt thickness out of flatbed cutting dies and rotary cutting dies.

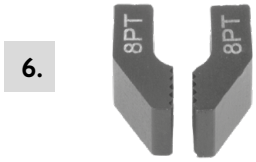
The Rule Puller must be used exclusively for changing rules on cutting dies.

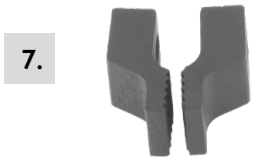
Dimensions & weight

Height	410 mm
Width	100 mm
Depth	30 mm
Weight	1.6 kg

Parts legend & product overview





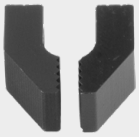




1. Plastic ball
2. Lever
3. Serial number
4. Body
5. Vertical storage
6. Wide clamping jaws, 2–8 pt
7. Narrow clamping jaws, 2–4 pt
8. Magnetic pins



Spare parts list

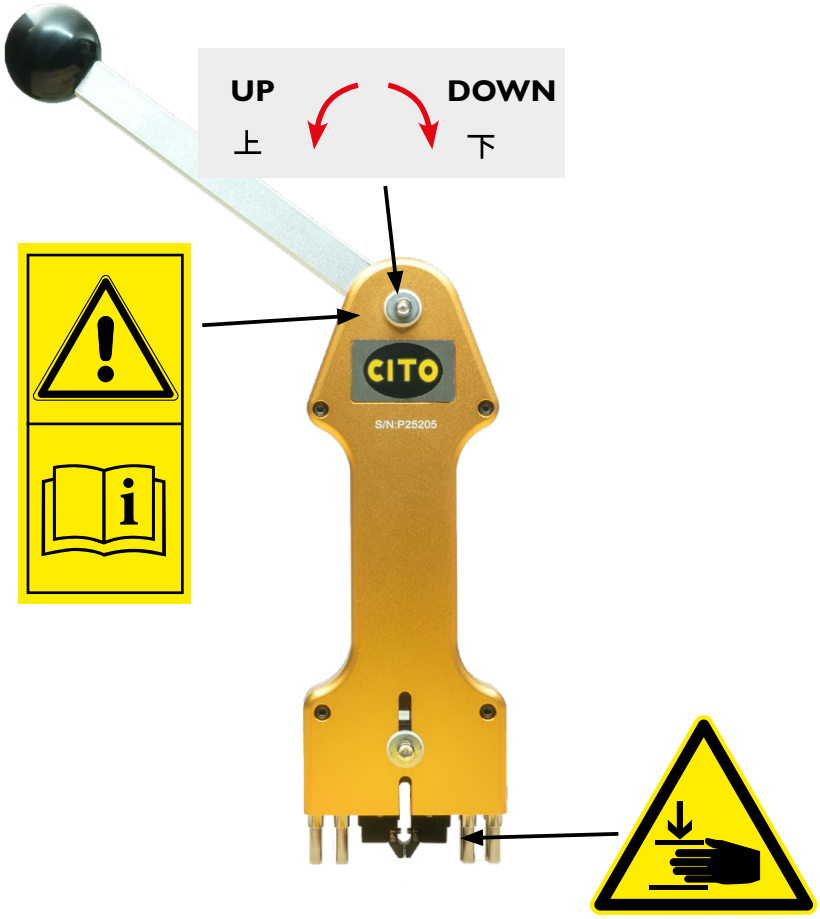
	Description	Order no.
	Wide clamping jaws, 2–8 pt, for CITO Rule Puller from model year 2024 / serial number P24xxx (set = 2 pcs.)	BQS00025
	Clamping jaws 2–4 pt for CITO Rule Puller (set = 2 pcs.)	BQS00021
	Narrow clamping jaws, 2–4 pt, for CITO Rule Puller for rule distances under 6 mm (set = 2 pcs.)	BQS00022
	Slider for clamping jaws for CITO Rule Puller (1 set)	BQS00023
	Pins for CITO Rule Puller (1 pc.)	BQS00024
	Plastic feet for CITO Rule Puller (set = 2 pcs.)	BQS00026
	Screw set for clamping jaw mounting for CITO Rule Puller (set = 2 pcs.)	BQS00027

Maintenance

- The clamping jaws are made of high-quality steel. It is recommended to replace the clamping jaws if damaged or preventatively after six months of use (depending on the frequency of use). The clamping jaws are wear parts.
- The washers (white) can wear out after prolonged use depending on the contact pressure of the screws. Please replace the washers if necessary.
- Each Rule Puller includes the following spare parts: one pair of clamping jaws, washers.
- For spare parts orders, please contact your dealer.

Hazard warning

The Rule Puller is a manually operated tool. Special care must be taken when handling it. Hands and fingers must not enter the area of the clamping jaws. To prevent injuries, the Rule Puller must only be operated by qualified, trained personnel.



Safety measures

Clamping jaws

- The clamping jaws are made of hardened tool steel. Before use, ensure that the clamping jaws are tightly screwed on. Otherwise, there is a risk of breakage. Clamping jaws are wear parts.
- At a pressure of more than 600 lbs, the clamping jaws or the screws used to secure them may break.

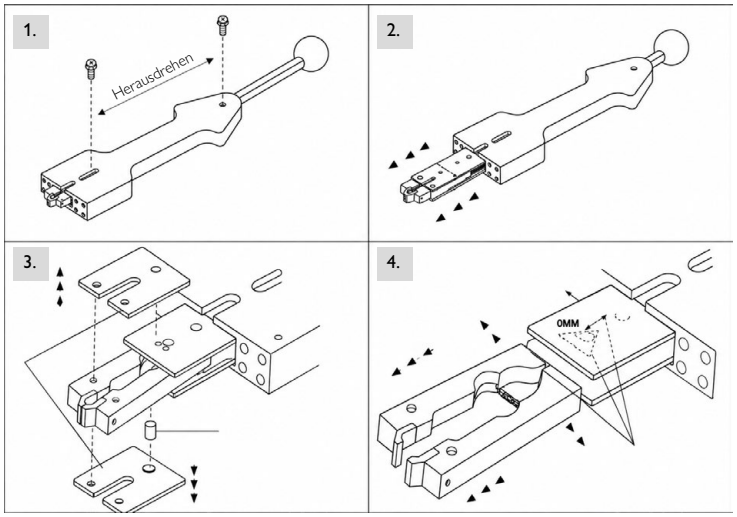
Choosing the right position

- For the first pull, position the Rule Puller approx. ¼ before the end of the rule, then approx. ¼ further for the second pull, etc. This is the easiest and safest way to pull a rule out of the dieboard.

Caution! *Please strictly observe this instruction and pull the rule out of the dieboard step by step. Attempting to pull the rule out in a single pull increases the risk of damaging the tool or causing injury!*

Specifications

Assembly drawing



Technical specifications

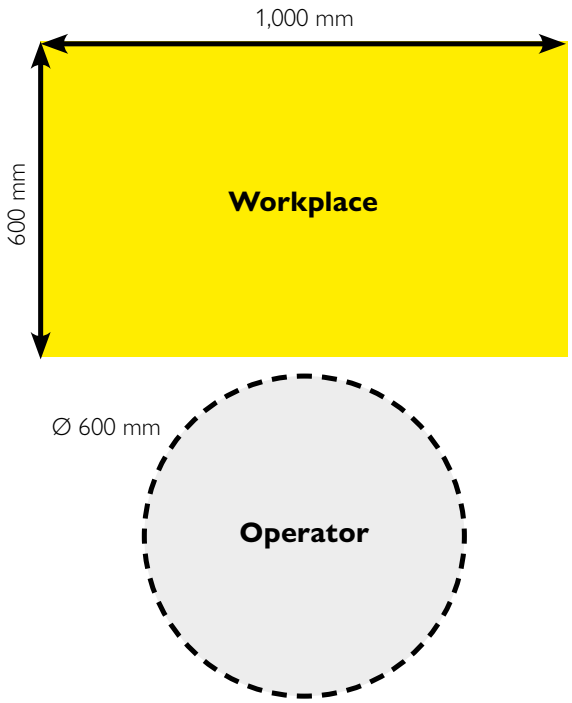
Suitable for steel rules with a thickness of 2 to 8 pt.

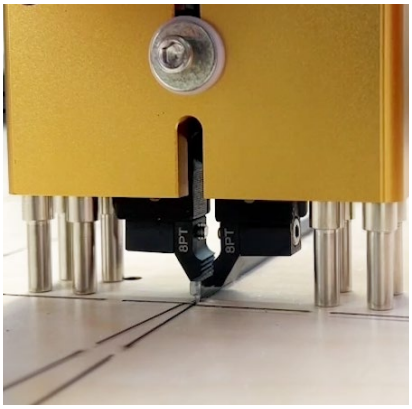
Suitable for flatbed dies with a wood thickness of 12 to 18 mm as well as rotary dies.

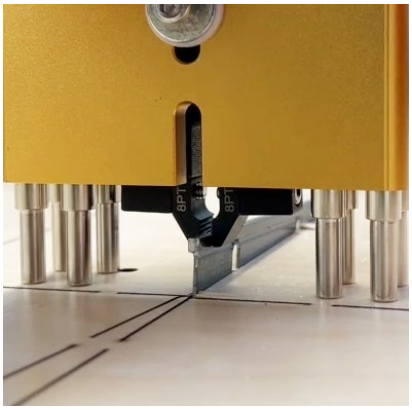
Commissioning

The plastic handle (ball) must be fitted before first use.

Workplace setup







Operating manual

Align the jaws with the steel rule. Use one hand to operate the lever and the other hand to hold the Rule Puller steady in position. Bring the lever into an upright position to open and lower the clamping jaws so that the rule can be clamped. Pull the rules out of the cutting die step by step. Attempting to remove the rule all at once increases the risk of damaging the tool or causing injury.

Functional description

- The rules are pulled out vertically so that the dieboard is not damaged.
- The eight magnetic pins (feet) are individually removable (for hard-to-reach rules). Alternatively, plastic feet (not included in the scope of delivery) can also be used.
- There is a risk of injury from the rules during operation.
- The clamping jaws are highly durable and can be easily replaced.
- The device is operated with two hands and is suitable for both left- and right-handed users.

Fitting the replacement clamping jaws

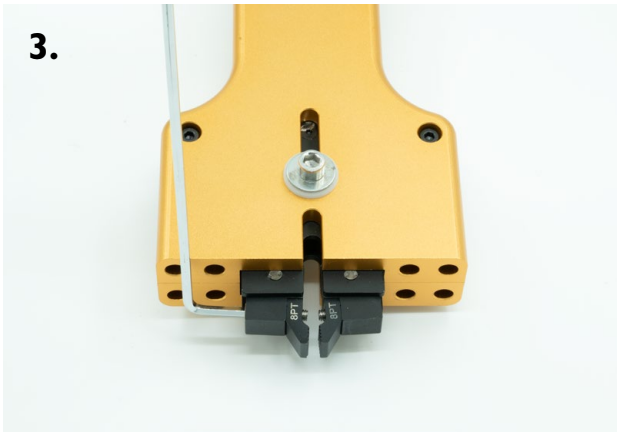
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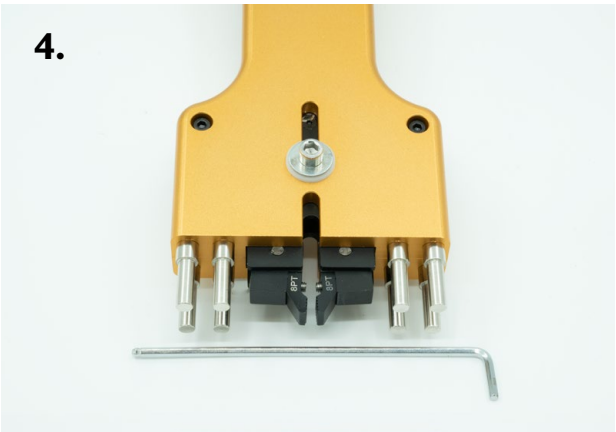
2.



3.



4.



partner for success





Notes

Lubrication

No lubrication of the Rule Puller is necessary.

Transport

Hold the Rule Puller firmly during transport and do not drop it to avoid injury to hands or feet.

Storage

Store in a dry and shaded place to prevent rust. Storage in the workshop under normal room conditions.

Remarks

The manufacturer reserves the right to amend the content of this Operating and Maintenance Manual at any time.

Disclaimer

- Read this Operating and Maintenance Manual carefully before operating the tool.
- The manufacturer or dealer is not liable for damage resulting from improper use of the Rule Puller.
- The manufacturer or dealer is not liable for damage to the Rule Puller caused by improper use of the tool.
- The use of the Rule Puller presupposes that the operator has read the operating manual and applies the correct use and maintenance specified in the description.

More information:
www.cito.de/rule-puller

MEA00079-EN

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MEA00079-NR260615-EN