

**Technical data sheet**

17.06.2024

**Article-number:** CSSAHxxx - CSSBHxxx**Designation:**

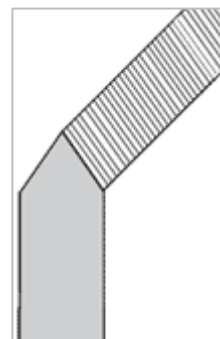
HS CITO SwordCut

**Description:**

- Cutting rule with precision-ground blade
- Hardened edge and decarburization of the body

**Product advantage:**

- Maximum dimensional accuracy
- Prevents formation of angel hairs and cutting dust

**Product structure:**



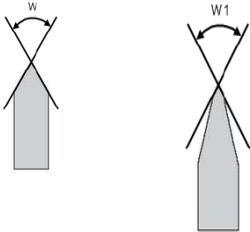
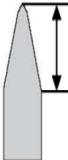
Thickness	2 pt.	3 pt.
Body hardness	380 HV	350 HV
Edge hardness	630 HV	630 HV
Height	23.80 mm	23.80 mm
Type of cutting bevel	CB / CFB	CB / CFB
Finishing of cutting bevel	Precision ground	Precision ground

**Form of delivery:**

- Winding direction: clockwise / anti – clockwise
- Coils / 1 m- pieces



### Type of cutting bevel:

		
<b>Type</b>	Center Bevel (CB)	Center Facette Bevel (CFB)
<b>Usage</b>	The most widely used cutting bevel for all common cardboard materials	Applicable for hard and thicker materials, e. g. corrugated board, plastics, glass-fibre reinforced laminates, leather, cork, rubber, puzzles etc.
<b>Angle for first bevel</b> 	42° or 52°	42° or 52°
<b>Height of the first bevel</b>	2 pt. 42° = 1.0 mm 3 pt. 42° = 1.2 mm  2 pt. 52° = 0.95 mm 3 pt. 52° = 1.2 mm	2 pt. 42° = 0.9 mm 3 pt. 42° = 1.25 mm  2 pt. 52° = 0.6 mm 3 pt. 52° = 0.95 mm
<b>Height of the first and second bevel</b> 	-	2 pt. 42° = 2.1 mm 3 pt. 42° = 3.05 mm  2 pt. 52° = 3.0 mm 3 pt. 52° = 3.15 mm

**HS Code:** 82089000

**Country of origin:** Taiwan

**Waste disposal:** observe local disposal regulations.