



CITO Polytop application specification

FLATBED DIES – cardboard


Position	With phenolic counter (Pertinax) and creasing matrix	With cut-crease-plates
Slots and small scrap area	 <p>CITO Polytop 45 VIOLET EasyFix</p>	  <p>CITO Polytop 50 DARK BLUE EasyFix</p>
Rest of the die (incl. perforation)	 <p>CITO Polytop 35 GREEN EasyFix</p>	  <p>CITO Polytop 40 ORANGE EasyFix</p>

Plate size: 658 × 380 mm ± 5 mm

Note

- Above advice applicable for plywood 18 mm.

Remarks

- Always respect the specs of the customer.



CITO Polytop application specification

FLATBED DIES – corrugated board









Position	E-Flute	B-Flute	C-Flute	BE-Flute / EB-Flute	BC-Flute
Slots and small scrap area	 10 mm CITO Polytop 40 ORANGE EasyFix	 10 mm CITO Polytop 40 ORANGE EasyFix	 10 mm CITO Polytop 40 ORANGE EasyFix	 10 mm CITO Polytop 40 ORANGE EasyFix	 10 mm CITO Polytop 40 ORANGE EasyFix
Rest of the die (incl. perforation and crease line)	 10 mm CITO Polytop 20 YELLOW EasyFix	 10 mm CITO Polytop 20 YELLOW EasyFix	 10 mm CITO Polytop 20 YELLOW EasyFix	 10 mm CITO Polytop 20 YELLOW EasyFix	 10 mm CITO Polytop 20 YELLOW EasyFix

Plate size: 658 × 380 mm ± 5 mm

Note

- Above advice applicable for plywood 15 mm.
- For plywood 12 mm the colour advice remains the same; however, the height of the ejection material becomes 13 mm ORANGE and 13 mm YELLOW.

Remarks

- Always respect the specs of the customer.
- For BOBST MASTERCUT machines we recommend CITO Polytop 10 OLIVE in 11 mm height in product area.

CITO Ejection Performance Guide

The online tool dynamically shows you the ideal ejection material for all your jobs.

How it works:

- Enter your order data such as material, run length, machine speed and special applications in the CITO Ejection Performance Guide.
- Receive your individual recommendation for your application with one click.
- For an even more detailed recommendation, request your personal PDF guide by email. You will receive it immediately. You will get the precise material height for each of your specific requirements.

If you have any further questions or would like more information please contact our experts to find the perfect solution for your application.



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